

SEGA

SERVICE BULLETIN

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F355 challenge

This service bulletins affects all Ferrari F355 games

Problem: 6-speed shift knobs work loose and are unscrewed by players during game play.

Solution: Secure the 6-speed shift knob to the shaft by using the steps below:

- 1.) Unscrew and remove the 6-speed shift knob from the shaft. (Left-handed threads)
- 2.) Clean all threads.
- 3.) Apply Blue Loctite(#242) to the threaded hole in the knob.
- 4.) Re-apply the knob to the shaft and tighten allow 10-15 min for glue to dry.

USE SPARINGLY! (It is not necessary to apply LOCTITE to both portions)

APPLY
LOCTITE
HERE



APPLY
LOCTITE
HERE

Please note that the 6-speed shift pictured above may not be the same as the one used in your game, and is shown for clarification purposes only.

If you have any questions please contact the SEGA Service Department at the numbers given above.