# SEGA™

## SERVICE BULLETIN

*SEGA Service Department*     *http://www.seuservice.com*
*45133 Industrial Drive*              *Phone: 415.701.6580*
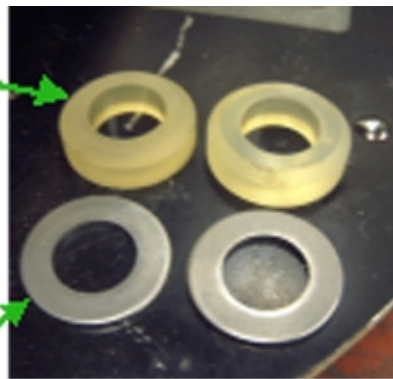*Fremont, Ca. 94538*                 *Fax: 415.701.6594*

# SPECIAL NOTICE FOR
# ALL AIR TRIX DLX

**PROBLEM:** Stoppers, over period of time, allow too much roll motion of skateboard causing damage to potentiometer.
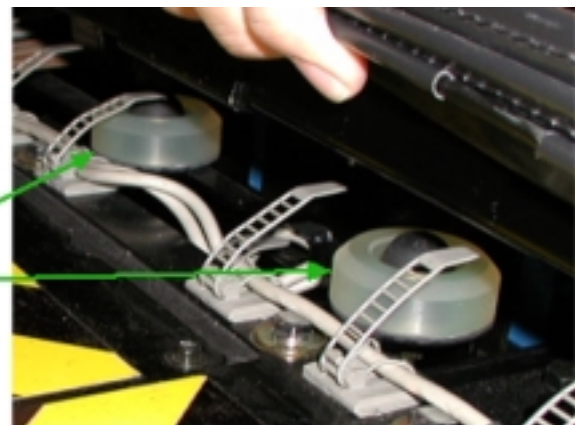
**SOLUTION:** Install Stopper Base ATR-3114 (4 pieces) and Sub Stopper ATR-3115 (4 pieces) to existing stoppers.(See Following Procedure)

Sub Stopper
ATR-3115

Stopper Base
ATR-3114



After Installation



**STOP**
**IMPORTANT!**

Not following the directions provided herein may cause your game to malfunction. All electrical work should be performed by the site's Serviceman or Technician.

*If you have any questions, please contact the SEGA Service Department at the numbers given above.*
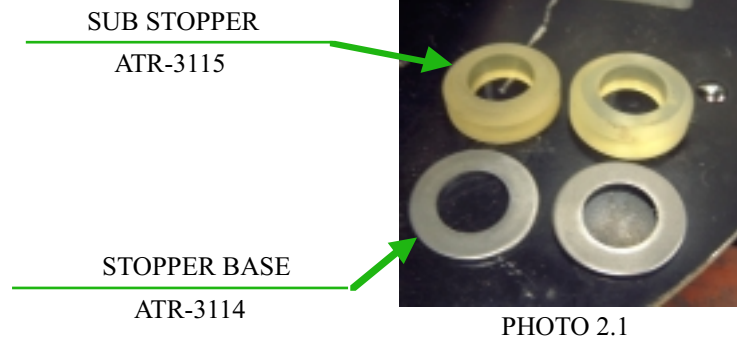
# PARTS REPLACEMENT PROCEDURE FOR AIR TRIX

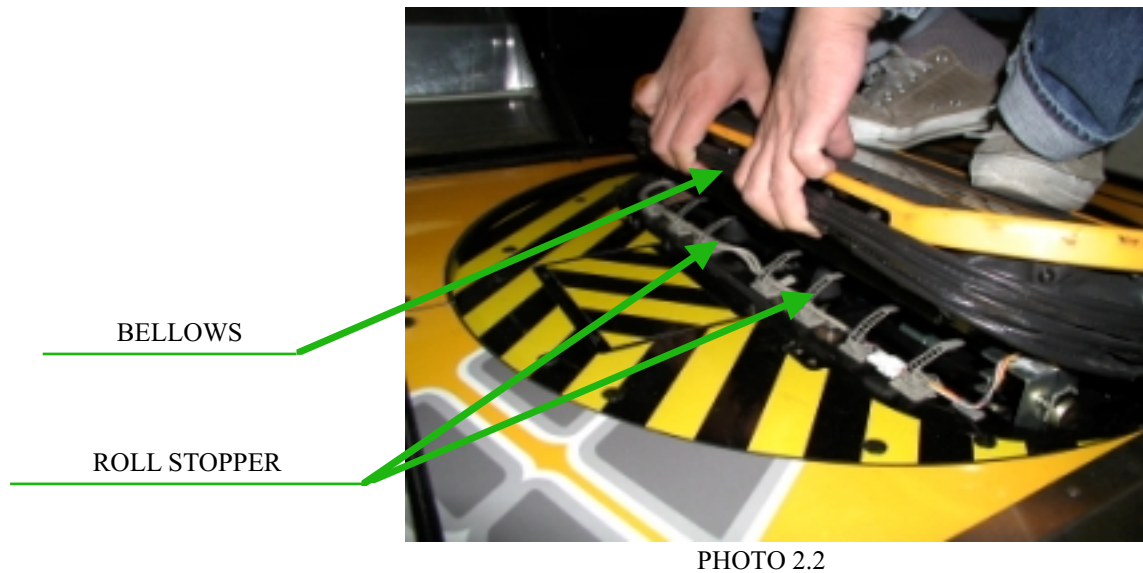( 1 ) Stopper reinforcement parts.  (PHOTO 2.1)

Install these 2 parts. (SUPPLIED)
STOPPER BASE          ATR-3114          4 pieces
SUB STOPPER           ATR-3115          4 pieces

(USE RTV SILICONE TO SECURE PARTS)

SUB STOPPER

ATR-3115



STOPPER BASE

ATR-3114

PHOTO 2.1

( 2 ) Remove the screws securing the base of bellows.  Then tilt the board
up, pulling up the bellows as pictured. (PHOTO 2.2)



BELLOWS

ROLL STOPPER

PHOTO 2.2

③ Secure the stopper base onto stopper with a small amount of
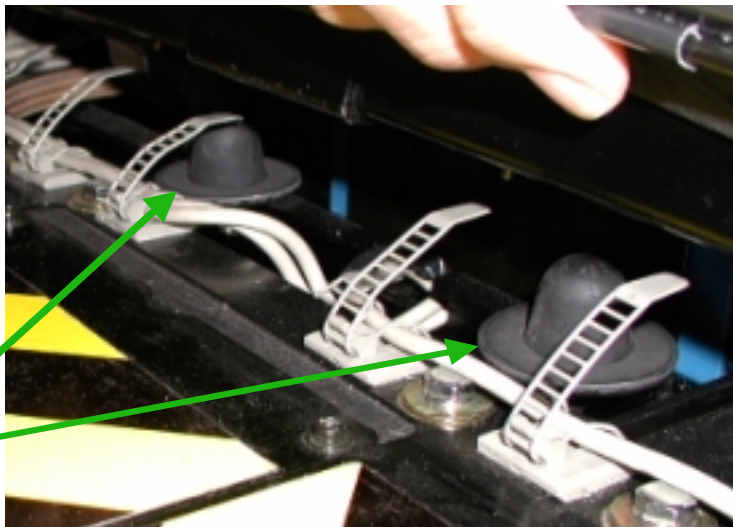   silicone as pictured.  (PHOTO 2.3)

STOPPER BASE

ATR-3114

PHOTO 2.3

④ Secure the SUB STOPPER onto the STOPPER BASE with a small amount of silicone, assure chamfer faces
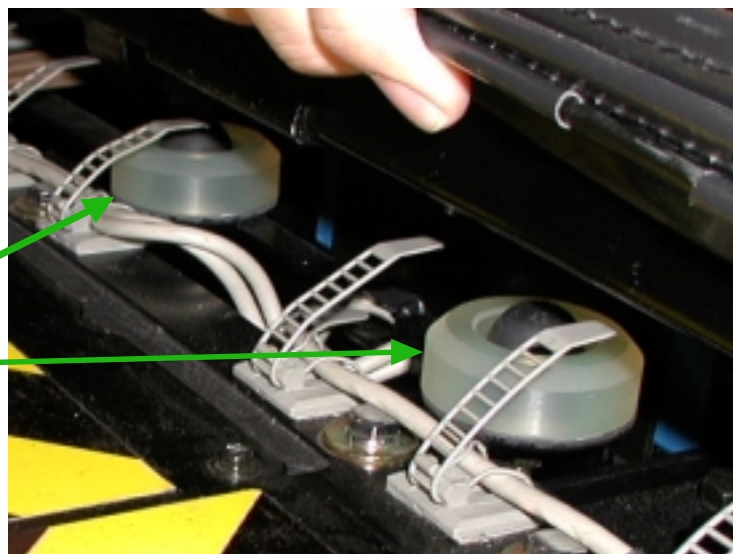   up as shown.  (PHOTO 2.4)

SUB STOPPER

ATR-3115

PHOTO 2.4

(5) Repeat for opposite side. (Install Stopper Base &
Sub Stopper) (PHOTO 2.5)

PHOTO 2.5

NOTE: Be careful to not get injured by the
screws, for wiring, underneath the rolling base.
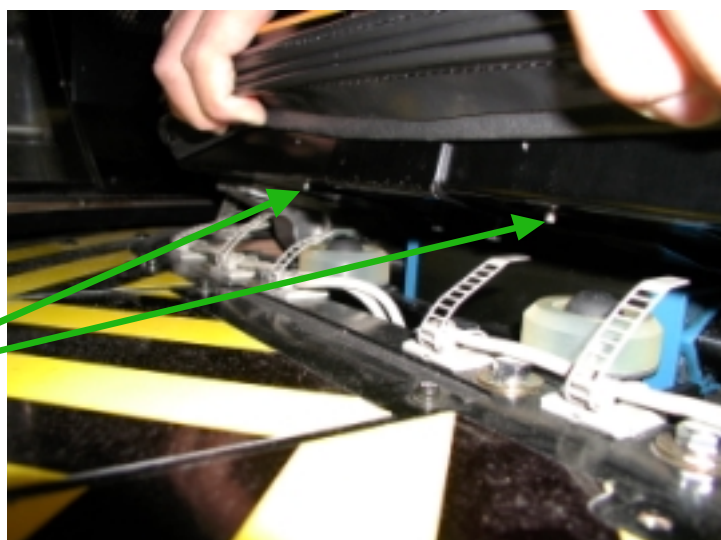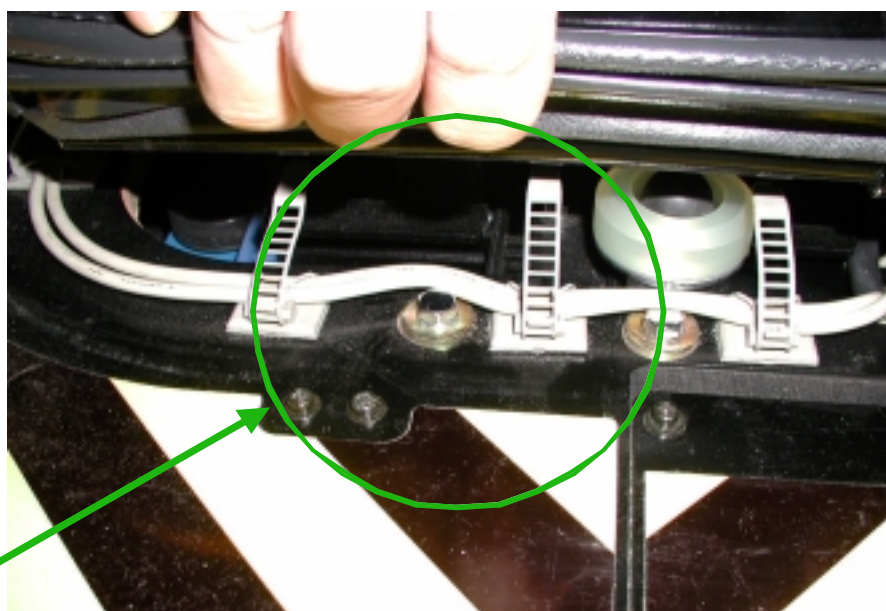(Two pieces on leftside of board.) (PHOTO 2.6)

SCREWS FOR WIRING

PHOTO 2.6

(6) Route wire harness as pictured to avoid problems.  (PHOTO 2.7)

Keep the wireharness away from
the screw head.

(7) Reinstall all items removed by reverse.                                    PHOTO 2.7